# PPD-350 Series Portable Desiccant Compressed Air Dryers

PPD 1000 - 1600 Operating Pressures Up to 350 psig



Compressed air is generated on-site. Consequently, the quality of the compressed air and cost of producing it are the responsibility of the end user. To achieve maximum performance, the best compressed air quality is required.

The challenge with compressed air systems is that they inherently suffer from performance and reliability issues. Almost all the problems associated with the compressed air system and subsequent product related quality issues can be directly attributed to compressed air contamination.

Compressed air contaminants, derived from the atmospheric air, the air compressor, air storage tanks and the distribution piping, can be categorized into three main groups: particulates, water and oil. Effectively removing or reducing these contaminants down to acceptable levels requires a combination of compressed air filtration and dehumidification equipment.

Parker's PPD-350 Series of Portable Desiccant Compressed Air Dryers are comprehensive compressed air treatment systems for working pressures up to 350 psi g. Each package is equipped with multiple stages of a filtration and a twin tower adsorption dryer for compressed air dehumidification. Packaged on portable, heavy-duty skid these highly engineered systems ensure high quality compressed air in accordance with ISO8573-1, the international standard for compressed air quality.

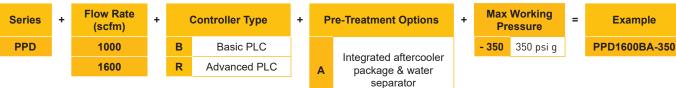


# Advantages:

- Comprehensive system design with two coalescing pre-filters, desiccant dryer and dry particulate after-filter ensures clean, dry air in accordance with ISO8573-1.
- Integrated air-cooled aftercooler with water separator package cools compressed air down to within 15°F of ambient temperature and removes bulk liquids.
- Industry leading Allen Bradley® programmable logic controller (PLC) installed in a NEMA 4X enclosure.
- Optional Advanced Allen Bradley® PLC includes dewpoint sensor, digital dewpoint display and communication via Modbus RS485 and ethernet.
- Heavy duty, draggable skid with lifting lugs and fork holes result in ease of transportation.
- Selectable cycle modes deliver a continuous dewpoint of -40°F with Standard Cycle or dewpoints as low as -100°F with Short Cycle.



## **HOW TO ORDER**



## **PRODUCT SPECIFICATIONS**

Model	Flowrate <sup>1,</sup> @ 350 psi g		Flowrate <sup>2,</sup> @ 100 psi g		Standard Pressure Dewpoint⁵		Air	Power	Protection	Dryer
	cfm	m3/hr	cfm	m3/hr	°F	°C	In/Out	Supply	Class	FLA
PPD1000*A-350	1800	3051	1000	1695	40	-40	3" BOSS/NPT/FLG	120V - 1Ph 50-60Hz	NEMA 4	2
PPD1600*A-350	2800	4746	1600	2712	-40					

Model	Min. Operating Pressure		Max. Operating Pressure		Max. Inlet Temperature		Min. Ambient Temperature⁴		Max. Ambient Temperature	
	psi g	bar g	psi g	bar g	°F	°C	°F	°C	°F	°C
PPD1000*A-350	80	5.5	350	24.1	250	121	40	4	105	41
PPD1600*A-350										41

#### Notes:

- 1. Flow rate for PPD dryers with aftercooler turned ON are based on 250°F inlet, 350 psig inet and 85°F ambient.
- 2. Flow rate for PPD dryers with aftercooler turned ON are based on 250°F inlet, 100 psig inet and 85°F ambient.
- 3. Designs for other flow rates, pressure and temperatures are available. Consult factory for additional information.
- 4. Proper freeze protection must be added to equipment operating in temperatures below 40°F. Consult factory for options.
- 5. PPD dryers come factory set for -40°F dewpoint as standard. Adjusting purge pressure and operating in Short Cycle Mode allow for dewpoints as low as -100°F. Consult factory or user manual for details.

### WEIGHTS AND DIMENSION

Model	Heig	ght	w	idth	Depth		Weight	
	in	mm	in	mm	in	mm	lb	kg
PPD1000*A-350	92.8	2356	70	1778	84.5	2146	5700	2585
PPD1600*A-350	101.1	2569	84	2134	98	2489	7800	3538

#### Notes:

1. Weights and dimensions shown for all PPD models are approximate. Parker reserves the right to make changes without notification. Consult factory for general arrangement drawings.

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